ANSWER 1 OF 3 CAPLUS COPYRIGHT 2006 ACS on STN L9 AN 2003:663375 CAPLUS DN 139:198844 Entered STN: 26 Aug 2003 ED Method and apparatus for forming layers without thickness fluctuation in ΤI the machine direction Tokimasa, Yasuhiko; Katagiri, Yoshinobu TN Fuji Photo Film Co., Ltd., Japan PΑ SO Jpn. Kokai Tokkyo Koho, 9 pp. CODEN: JKXXAF Patent DT Japanese LA ICM B05C005-02 IC ICS B05D001-26; B05D007-00; G11B005-842 42-2 (Coatings, Inks, and Related Products) Section cross-reference(s): 74 FAN.CNT 1 KIND DATE PATENT NO. APPLICATION NO. DATE ----\_\_\_\_\_ 20030826 JP 2002-37196 20020214 <--PΤ JP 2003236434 A2 PRAI JP 2002-37196 20020214 CLASS PATENT NO. CLASS PATENT FAMILY CLASSIFICATION CODES \_\_\_\_\_\_ JP 2003236434 ICM B05C005-02 B05D001-26; B05D007-00; G11B005-842 ICS B05C0005-02 [ICM,7]; B05D0001-26 [ICS,7]; B05D0007-00 IPCI [ICS,7]; G11B0005-842 [ICS,7] The method includes forming coating beads on a space between (A) a die lip AB of a slot die coater or a slide bead coater and (B) a web conveyed with a backup roll and reducing pressure around the beads by a vacuum chamber equipped with a back plate, wherein a distance between the back plate and the web is longer than that between the die lip and the web (diagram given). Thus, a coating solution containing 4:1 mixture of 2,3,6,7,10,11-hexa(4octyloxyphenyl)carbonyloxytriphenylene and 2,3,6,7,10,11-hexa(3pentyloxyphenyl)carbonyloxytriphenylene, and photoinitiator (Irgacure 907) was applied on a cellulose triacetate substrate (Fujitac) coated with alkyl-modified PVA (Poval MP 203) by the method, dried, heated, and irradiated with UV to give an optical compensation sheet showing good appearance. ST slot die coating process optical compensator; triphenylene liq cryst coating app ΙT Liquid crystals (discotic, coatings; method and apparatus for forming layers without thickness fluctuation in the machine direction) IT Coating apparatus Coating process (method and apparatus for forming layers without thickness fluctuation in the machine direction) IT Optical instruments (retarders; method and apparatus for forming layers without thickness fluctuation in the machine direction for manufacture of) IT 82277-45-0P, Dipentaerythritol hexaacrylate-dipentaerythritol pentaacrylate copolymer RL: IMF (Industrial manufacture); PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PREP (Preparation); PROC (Process); USES (Uses) (coatings; method and apparatus for forming layers without thickness fluctuation in the machine direction) 173342-34-2 407630-06-2, DeSolite Z 7401 IT RL: PEP (Physical, engineering or chemical process); PYP (Physical

process); TEM (Technical or engineered material use); PROC (Process); USES

(Uses) (coatings; method and apparatus for forming layers without thickness fluctuation in the machine direction) 365440-38-6, DeSolite Z 7526 RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (hard coatings precoated on substrates; method and apparatus for forming layers without thickness fluctuation in the machine direction) 9002-89-5D, Polyvinyl alcohol, alkyl-modified 139352-17-3, Poval MP 203 IT RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (Uses) (oriented films; method and apparatus for forming layers without thickness fluctuation in the machine direction) IT 9012-09-3, Fujitac RL: PEP (Physical, engineering or chemical process); PYP (Physical process); TEM (Technical or engineered material use); PROC (Process); USES (substrates for optical compensators; method and apparatus for forming layers without thickness fluctuation in the machine direction) 82277-45-0P RN173342-34-2 RN 407630-06-2 RN365440-38-6 RNRN 9002-89-5D 139352-17-3 RN 9012-09-3 RN L9 ANSWER 2 OF 3 WPIX COPYRIGHT 2006 THE THOMSON CORP on STN ΔN 2003-632520 [60] WPIX DNN N2003-503924 Web coating method involves providing gap between web and backplate, which TТ is larger than gap between web and tip of slot die, when pressure reduction chamber with backplate is provided in slot die coating device. DC P42 T03 PΑ (FUJF) FUJI PHOTO FILM CO LTD CYC JP 2003236434 A 20030826 (200360)\* B05C005-02 PТ <--ADT JP 2003236434 A JP 2002-37196 20020214 PRAI JP 2002-37196 20020214 ICM B05C005-02 IC ICS B05D001-26; B05D007-00; G11B005-842 JP2003236434 A UPAB: 20030919 ΔR NOVELTY - The gap (GB) between a backplate (30a) and a web (12), is larger than the gap (GL) between a tip (17) of a slot die (13) and the web, when a pressure reduction chamber (30) with a backplate (30a) is provided in the slot die coating device. DETAILED DESCRIPTION - An INDEPENDENT CLAIM is also included for coating device. USE - For coating plastic film, paper, metallic foil and color filters with photosensitive emulsifier, magnetic liquid and pigment liquid, using slot die coating device or slide bead coating device. ADVANTAGE - Continuous application of coating is performed, uniformly. DESCRIPTION OF DRAWING(S) - The figure shows a sectional view of the web coating method. (Drawing includes non-English language text). web 12 slot die 13 tip lip 17 pressure reduction chamber 30 backplate 30a Dwg.3/4 FS EPI GMPI

FΑ AB; GI

MC EPI: T03-A02A1

ANSWER 3 OF 3 JAPIO (C) 2006 JPO on STN L9

2003-236434 JAPIO AN

ΤI METHOD AND DEVICE FOR COATING

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JP 2003236434 A 20030826 Heisei PΙ

JP 2002-37196 (JP2002037196 Heisei) 20020214 ΑI

PRAI JP 2002-37196 20020214

PATENT ABSTRACTS OF JAPAN (CD-ROM), Unexamined Applications, Vol. 2003 SO

IC ICM B05C005-02

ICS B05D001-26; B05D007-00; G11B005-842

PROBLEM TO BE SOLVED: To improve stepped dispersion at high accuracy AB coating by using a slot die coater and a slide bead coater. SOLUTION: A coating liquid is coated on a web 12 by using the slot die 13 having an upstream side lip land length of 1 mm and a downstream side lip land length of 50 μ m. A cellulose triacetate base material is used for the web 12 and a solution of a liquid crystal compound in methyl ethyl ketone is used for the coating liquid. A gap between a tip end lip 17 of the slot die 13 and the web is set to 50 μm, a gap between back plate 30a of a pressure reduction chamber 30 and the web 12 and a gap between a side plate 30b and the web 12 are both set to 100 μ m, and a pressure reduction degree is set to 1,600 Pa. A fluctuation width of the pressure reduction degree at the time of formation of bead is 80 Pa, and thus the stepped dispersion is not recognized on a coating film 14b.

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